

## PlasCon HCD 13.56 MHz Hollow Cathode System



Fig. 1: PlasCon HCD

### System layout

The *PlasCon HCD* consists of:

**1. plasma source  
incl. precursor distribution,  
case and top of the vacuum chamber**

top of the vacuum chamber

- cylinder, made of aluminum, inside diameter: 250 mm
- integrated water cooling system
- vacuum pipe connection
- ventilation valve connection
- special flange for insertion of the plasma source
- integrated drillings and connections for the precursor feeding
- 5 DN 40 ISO KF-flanges for process control and plasma diagnostics
- accessories

rf-plasma source

- JetMatrixPlasmaSource with 48 plasma jets arranged in a planar, hexagonal matrix of 12 cm diameter
- body of the plasma source made of aluminum
- integrated water cooling system
- integrated gas feeding for primary gas
- max. power 700 W
- integrated precursor distribution

**2. substrate holder  
incl. case, electr. lifting device and  
bottom of the vacuum chamber**

bottom of the vacuum chamber

- cylinder, made of aluminum, inside diameter: 250 mm
- integrated water cooling system
- special flange for insertion of the substrate holder
- flange DN 100 ISO to vacuum pump
- pumping ring around the substrate holder

substrate holder

- material: aluminum
- diameter: 125 mm
- integrated water cooling system
- biasable with 13.56 MHz, max. 300 W
- electr. lifting device with safety lock

- 3. plasma source rf generator**
- 4. substrate holder rf bias generator**
- 5. pumping system**
- 6. measure and control system**
- 7. gas flow controller**
- 8. system frame and case**

optional:

- 9. chemical oil filter for the pump
- 10. 8 gas channels instead of 4 (= standard)
- 11. extension of the gas flow system by 2 additional gas pipes for gas purging

### Modes of operation

Different modes of operation are possible.

Tab.1:

Mode	HCD Plasma Source	rf-substrate holder	Gas
1	rf-powered	rf-power off	a..carrier gas b. carrier gas + crg
2	rf-powered	rf-powered a. low b. high, forming secondary plasma	a..carrier gas b. carrier gas + crg
3	rf-power off	rf-powered high, generating plasma	a..carrier gas b. carrier gas + crg

carrier gas: chemically non-reactive gases (e.g. Ar, He,...)

crg: chemically reactive gases

Based on the different modes of operation a large variety of plasma processes is possible.

Tab.2:

Mode	Process
1b.	Surface modifications
1b.	Plasma etching
1b.	Plasma polymerization
1b.	PE-CVD
2a.	non reactive ion etching
2b.	reactive ion etching
2b.	PE-CVD
3a.	non reactive ion etching
3b.	reactive ion etching
3b.	plasma polymerization

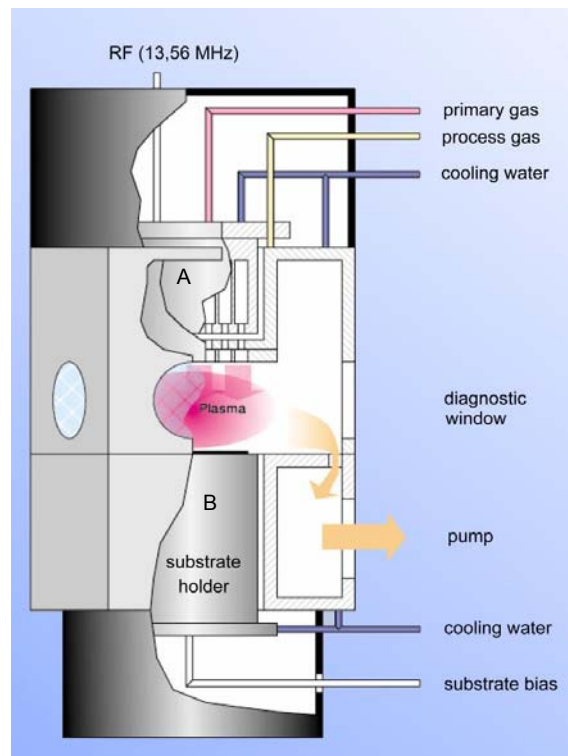


Fig. 2: schematic cross-section

Fig. 2 shows a schematic vertical cross section where the plasma source and an rf-biasable substrate holder form an integral part.

A: Planar HCD plasma source. 48 jets arranged in a hexagonal matrix of 12 cm diameter.

B: rf-biasable substrate holder, accommodates wafers of up to 5" diameter.

The chambers outer dimensions are:

Height: 30 cm

Diameter: 30 cm

Distance: plasma source - substrate holder: 6 cm standard